

# FLEXINSPECT Guide to Container Inspection



## DEFECTS

### FINISH DEFECTS

- Bent or Crooked Finish
- Blisters
- Broken Finish
- Bulged Finish
- Checked Finish
- Checks Under Finish
- Chipped Finish
- Corkage Check
- Crizzled Finish
- Dirty or Rough Finish
- Lineover
- Neck Ring Seam
- Offset Finish
- Overpress/Wire Edge
- Saddle Finish
- Seeds
- Split Finish
- Stones
- Tear or Under Finish Check
- Unfilled or Dip Finish

### NECK DEFECTS

- Bent Neck
- Choked Neck or Bore
- Danny Neck or Neck Tear
- Dirty Neck
- Long Neck
- Pinched Neck
- Stuck Glass Particles

### SHOULDER DEFECTS

- Shoulder Check
- Sunken Shoulders
- Thin Shoulder

### SIDEWALL & BODY DEFECTS

- Bird Cage (Bird Swing)
- Black Spots
- Blank and Blow Mold Seam
- Blisters
- Body Checks
- Body Dimension
- Brush Marks
- Bulged Sides
- Cold Mold
- Dirty Ware
- Drag Marks
- Freaks
- Hot or Panel Checks
- Lap Marks or Wrinkles
- Letter Checks
- Loading Marks
- Oil Marks
- Pressure Checks
- Seeds
- Shear Marks
- Sidewall Stress
- Spikes
- Stones
- Stuck Glass Particles
- Sunken Sides
- Swab Ware
- Thin Ware
- Washboard

### BASE DEFECTS

- Baffle Marks
- Base Check
- Base Leaner
- Base Spikes
- Base Stress
- Black Spots
- Blisters
- Dirty Ware
- Oil Marks
- Seeds
- Stones
- Stuck Glass Particles or Tramp Glass
- Swab Ware
- Swung Baffle

### OTHER DEFECTS

- Broken Ware
- Horizontal Tear
- Out-Of-Shape Ware (Leaner)
- Over-Max Height
- Under-Min Height
- Uneven or Bad Distribution
- Vertical Tear

	FleXinspect T with all available options	FleXinspect M with all available options	FleXinspect BC with all available options	FleXinspect B with all available options	FleXinspect C with all available options
Bent or Crooked Finish	■				
Blisters	■		■	■	
Broken Finish	■		■	■	
Bulged Finish	■	■			
Checked Finish	■	■			
Checks Under Finish	■	■			
Chipped Finish	■		■	■	
Corkage Check	■	■			
Crizzled Finish	■		■	■	
Dirty or Rough Finish	■		■	■	
Lineover	■		■	■	
Neck Ring Seam	■				
Offset Finish	■		■	■	
Overpress/Wire Edge	■		■	■	
Saddle Finish	■	■	■	■	
Seeds	■		■	■	
Split Finish	■	■			
Stones	■		■	■	
Tear or Under Finish Check	■	■			
Unfilled or Dip Finish	■	■	■	■	
<b>NECK DEFECTS</b>					
Bent Neck	■		■		■
Choked Neck or Bore	■	■	■	■	
Danny Neck or Neck Tear	■	■	■		■
Dirty Neck	■		■		■
Long Neck	■		■		■
Pinched Neck	■			■	■
Stuck Glass Particles	■		■	■	■
<b>SHOULDER DEFECTS</b>					
Shoulder Check	■	■			
Sunken Shoulders	■		■		■
Thin Shoulder	■	■			
<b>SIDEWALL &amp; BODY DEFECTS</b>					
Bird Cage (Bird Swing)	■		■		■
Black Spots	■		■		■
Blank and Blow Mold Seam	■		■		■
Blisters	■		■		■
Body Checks	■	■			
Body Dimension	■		■		■
Brush Marks	■		■		■
Bulged Sides	■		■		■
Cold Mold	■		■		■
Dirty Ware	■		■		■
Drag Marks	■		■		■
Freaks	■		■		■
Hot or Panel Checks	■	■			
Lap Marks or Wrinkles	■		■		■
Letter Checks	■	■			
Loading Marks	■		■		■
Oil Marks	■		■		■
Pressure Checks	■	■			
Seeds	■		■		■
Shear Marks	■		■		■
Sidewall Stress	■		■		■
Spikes	■		■		■
Stones	■		■		■
Stuck Glass Particles	■		■		■
Sunken Sides	■		■		■
Swab Ware	■		■		■
Thin Ware	■	■			
Washboard	■		■		■
<b>BASE DEFECTS</b>					
Baffle Marks	■		■	■	
Base Check	■	■			
Base Leaner	■		■		■
Base Spikes	■		■	■	
Base Stress	■		■	■	
Black Spots	■		■		■
Blisters	■		■		■
Dirty Ware	■		■		■
Oil Marks	■		■		■
Seeds	■		■		■
Stones	■		■		■
Stuck Glass Particles or Tramp Glass	■		■		■
Swab Ware	■		■		■
Swung Baffle	■		■	■	
<b>OTHER DEFECTS</b>					
Broken Ware	■	■	■	■	■
Horizontal Tear	■		■		■
Out-Of-Shape Ware (Leaner)	■		■		■
Over-Max Height	■	■	■		■
Under-Min Height	■		■		■
Uneven or Bad Distribution	■	■			
Vertical Tear	■		■		■